



Terrebonne Parish Sheriff's Office

Jerry J. Larpenter, Sheriff

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To Whom It May Concern:

The Terrebonne Parish Sheriff's Office is accepting bids for furnishing winter and summer uniforms for patrol deputies and correctional officers for a period of one year, July 1, 2015 through June 30, 2016.

The packet given to you will consist of all specifications for the uniforms. The description of the uniforms are from Horace Small brand, Propper Brand and Cornerstone brand. Any other brands will have to be equivalent to the brands mentioned in the specifications.

All uniform pants must be altered to the correct length as specified on each individual purchase order.

All class "A" uniform shirts and jackets will have patches sewn on the sleeves. Patches will be provided by the Terrebonne Parish Sheriff's Office.

On all polo shirts the Terrebonne Parish Sheriff's Office star will be embroidered on the left chest. The badge will be sewn as per purchase order with the following options: Sheriff, Major, Captain, Lieutenant, Sergeant, Corporal, Deputy, Corrections, Dispatcher or Civil.

All freight charges will be added into the bid price of the uniforms. Terrebonne Parish Sheriff's Office is not responsible for freight expenses.

All orders will be delivered in a timely manner. Any continuous delays may cause your bid to be rejected.

The Sheriff reserves the right to reject any and all bids or any bids not deemed in the best of public interest.

Any questions regarding the uniform bids please feel free to call Captain David LeBoeuf, 985-857-0341 or Cell 985-688-1060

Thanks In Advance,

Captain David LeBoeuf

Terrebonne Parish Sheriff's Office- Male Dress Trouser
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HORACE SMALL®, SENTRY PLUS SPECIFICATION, Men's Trouser - Traditional Style
HS2149

FABRIC

100% polyester. Two ply warp and filling, 10.5 - 11 oz. per linear yard, 2 x 1 gabardine weave. SolarBan Technology Fabric.

Color: Dark navy

DESIGN

Shall be made on a uniform pattern, having a plain front with quarter top pockets and two back pockets.

POCKETS

The front pocket opening will be a minimum 6 $\frac{1}{4}$ " and be 6" deep from the bottom of the opening. They shall be stitched, turned, and restitched. The inside front pocket facing shall be a separate piece of self material finishing no less than 1 $\frac{1}{2}$ " wide. The back pockets will have a minimum opening of 5 $\frac{1}{4}$ " and be 6" deep. Sizes 29 and smaller will have a 5" opening. They shall be made with a Reece PW automatic machine and finished on the outside with an exposed top and bottom cord. The left pocket shall have a tab to button. The front pockets shall each have a straight bar tack and each back pocket shall be bar tacked with a triangular bar tacking machine.

POCKETING

All pocketing shall be black, 75% polyester/25% cotton with a minimum thread count of 90 x 58. The weight shall be 3.0 yds/lb.

WAISTBAND

The waistband shall be 2" wide and shall close with a crush-proof hook and eye, the eye being bar tacked for stability. Stretch Ban-Roll III waistband stiffener, $\frac{1}{8}$ " in width, shall be sewn into the top of the waistband to prevent rollover. The trousers are to be made with a continuous closed waistband. The waistband shall be set on and shall be stitched below the lower edge through the outer fabric and the waistband curtain.

The inner waistband shall be composed of a one-piece elastic web. This web shall contain a blend of 42% Nylon / 20% Polyester / 14% Neoprene Rubber (3 strands) / 6% Lycra / 18% Cotton. The elastic web shall be constructed so that the cotton content of the band is in the upper 1-1/8" portion where the pressure of the belt would require the wicking properties of cotton close to the body to maintain comfort. The remainder of the band will be woven with an open mesh construction to promote breathability in the hip area. Additionally, the web will have 35% stretch and be 3" wide. The web will be sewn at the top and at the bottom waistband seams which will reduce its stretch in the upper area to allow for a comfortable fit at the waist when bending or sitting. The upper portion of the web shall have a stiffness of .09 oz of torque (as specified in FED STD-191, Method 6202) to prevent waistband rollover. The lower part of the web will be left free to stretch over the hips and give support to the back and abdomen. This lower high-stretch area will have pressure applied to it by the hips, preventing the trouser from slipping down while being worn. Three rows of exposed rubber woven into the center of the web will insure that the shirt remains tucked in for neat appearance.

INSIDE TRIM

The right fly and crotch linings shall be the same fabric and color as the waistband curtain. The right fly lining shall be sewn to the left fly below the zipper. The crotch lining shall be serged to each front. A separate French fly made of the outer fabric shall be sewn to the inside right fly.

BELT LOOPS

There shall be a minimum of five (5) belt loops on waist sizes 30 and down, seven (7) belt loops on waist sizes 31 - 48, and a minimum of nine (9) on sizes 50 and larger. Each loop is to be $\frac{3}{8}$ " wide, of double thickness, and stitched on the face side with a two needle machine. Except for the center back loop which shall be tacked on, all loops shall be sewn into the bottom of the waistband and into the faccap. They shall accommodate a 1-5/8" belt.

Terrebonne Parish Sheriff's Office- Male Dress Trouser
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ZIPPER

The trousers shall be closed with a YKK brass zipper which has a brass bottom stop at the base of the zipper chain and a brass ratcheting cam lock slider. The inside left fly will be reinforced with Petlon under the zipper stitching. A straight bar tack shall be sewn through from the outside of the garment to the inside at the bottom of the fly. It shall be sewn through the zipper tape, the right and left fly and the right fly lining. The right and left fly shall be joined by an additional bar tack located below the bottom zipper stop on the inside of the trouser.

STRIPE

There shall be a 1" Yellow gold 100% polyester # 8877Z stripe sewn on each leg starting at the bottom of the waistband extending down centered on the seam to the hem.

SEAMING

The entire trouser is to be seamed with polyester core thread. The seat seam shall be stitched with a tandem needle seat seaming machine. All exposed inside seams of the trouser are to be serged.

LABELING

Trousers shall be labeled with the following information: style number, size, fiber content, care instructions, WPL number and country of origin.

FINISHING AND PRESSING

All loose threads shall be removed. Trousers must be pressed completely and properly with the side seam, inseam, and seat seam pressed open.

Terrebonne Parish Sheriff's Office- Female Dress Trouser
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**HORACE SMALL®, SENTRY PLUS SPECIFICATION, Female Function Fit™ Trousers
HS2481**

FABRIC

A VISA® fabric from Melkken & Company for fabrics, Style 7470, 100% polyester. Two ply warp and filling, 10.5 - 11 oz. per linear yard, 7.0 oz. per square yard, 2 x 1, gabardine weave. SolarBan Technology Fabric Color. Dark Navy -- 7470-2083 (HS2481)

DESIGN

Shall be made on a modified ladies uniform pattern with quarter top front pockets and two back pockets. Lowered rise front with modest rise back allows comfortable fit while in the patrol car or on foot pursuit. Positioning the duty belt at the natural waist gives support and comfort. Comfort stretch waistband enables custom fit to many different body types allowing wearer to adjust waist band up and down the torso for comfort. Comfort stretch also eliminates unsightly gaping at the back. Generous fit through hips, seat and thigh increases comfort and mobility. Stretching up to 2" - 4", the Horace Small Comfort Cool Flex® Waistband.

POCKETS

The front pocket opening will be a minimum 6" and be 5½" deep from the bottom of the opening. They shall be stitched, turned, and restitched. The inside front pocket facing shall be a separate piece of self material finishing no less than 1½" wide. The back pockets will have a minimum opening of 5½" and be 5" deep on size 14 and up. On size 12 and down, the minimum opening will be 5" wide and 6" deep. They shall be made with a Reese PW automatic machine and finished on the outside with an exposed top and bottom cord. The left pocket shall have a tab to button. The front pockets will have straight bar tacks. The back pockets shall be bar tacked with a triangular bar tacking machine.

POCKETING

All pocketing shall be black, 70% polyester/30% cotton. The weight shall be 3.2 yds/lb

WAISTBAND

The waistband is to finish 2" wide and will be closed with two crush-proof hooks and eyes, the eyes being bar tacked for stability. The band is attached to a 2 ½" Cool Flex® curtain with two silicone beads along the full length of the band as well as Ban-Rol Softflex™ elastic, ¾" wide. The waistband is to be set on and stitched below the lower edge through the outer fabric and the waistband curtain. The Comfort Cool Flex® band allows stretch of 2" - 4" depending on the size of the trouser. The trousers are to be made with a continuous closed waistband having center back outlet for tailoring.

INSIDE TRIM

The right fly shall be the same fabric and color as the waistband curtain. The right fly lining shall be sewn to the left fly below the zipper.

BELT LOOPS

There shall be a minimum of five (5) belt loops on waist sizes 12 and down, and a minimum of seven (7) on all sizes over 14. Each loop is to be ¼" wide, interlined, of double thickness, and stitched on the face side with a two needle machine. All loops will be sewn into the bottom of the waistband and into the roap except for the center back loop, which shall be tacked on. They shall accommodate a 1-5/8" belt.

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ZIPPER

The trousers shall be closed with a YKK brass zipper which has a brass bottom stop at the base of the zipper chain and a brass ratcheting cam lock slider. The inside left fly will be reinforced with Pelton under the zipper stitching. A straight bar tack shall be sewn through from the outside of the garment to the inside at the bottom of the fly. It shall be sewn through the zipper tape, the right and left fly and the right fly lining. The right and left fly shall be joined by an additional bar tack located below the bottom zipper stop on the inside of the trouser.

STRIPE

There shall be a 1" Yellow gold 100% polyester # 88772 stripe sewn on each leg starting at the bottom of the waistband extending down centered on the seam to the hem.

SEAMING

The entire trouser is to be seamed with polyester core thread. The seat seam shall be stitched with a tandem needle seat seaming machine. All exposed inside seams of the trouser are to be serged. The inseam and outseam shall be sewn with a 401 chain stitch and seam busted open as traditional tailoring method allowing pants to drape smoothly with no puckers or pulls.

LABELING

Trousers shall be labeled with the following information: style number, size, fiber content, care instructions and country of origin

FINISHING AND PRESSING

All loose threads shall be removed. Trousers must be pressed completely and properly with the side seam, inseam, and seat seam pressed open.

WARRANTY

One year against workmanship or fabric defects

Terrebonne Parish Sheriff's Office, Male -Short Sleeve Shirt
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**HORACE SMALL® SENTRY PLUS SPECIFICATION-Men's Short Sleeve Shirt-Zipper Front
HS1231-French Blue Heather**

FABRIC

Solid: A VISA® fabric from Melton & Company for fabrics, Style #7430, 100% polyester, texturized woven. Weight 7.25 oz. per yard. Single warp, two ply filling.

Heather: 100% polyester, texturized woven. Weight 8-8.5 oz. per yard. Two ply warp and filling.

CREASING

There are two sewn in permanent military creases in front and three in back.

FRONT

The left front has a self-fabric center pleat 1-3/8" wide extending from collar band to bottom of shirt. It has two rows of stitching 7/8" apart. The center pleat is interlined with 100% polyester, 250 denier. Right front has a 3-1/8" reverse facing extending from neckline to bottom of shirt. There are seven front buttons.

ZIPPER CLOSURE

Shall have a 14" nylon separating zipper closure.

COLLAR

Convertible collar measures 2-7/8" long at points and is topstitched 3/16" from the edge. The interlinings are 100% polyester, 250 denier. Permanent collar stays of proper length are fused or sewn inside collar so that no stitches are made through the bottom leaf.

YOKE

Two piece yoke of self-goods. The back of the yoke is topstitched 1/16".

SLEEVES

Sleeves are one piece, have a 7/8" hem and finish 10-3/8" long from the shoulder seam on a size Large. Sleeve setting and closing are sewn with an overedge and safety stitch. The sleeve is bartacked at the hem.

POCKETS

Piggyback Pocket Flaps - Pocket flaps shall be Horace Small # EF0020 made in a piggyback construction with the bottom portion extending approximately 1/8" larger on all sides producing a two toned pocket flap. The bottom fabric shall be Yellow gold 100% polyester # 88772 and the top fabric shall be French blue 100% polyester color # 82564. Flaps are scalloped, finishing 53/8" in width, 2 $\frac{1}{4}$ " in length at the center and 2 $\frac{1}{2}$ " at each side. Flaps are placed with a 1/2" space between the pocket and flap and have one centered buttonhole with button. The left flap has a pencil opening 1-3/8" wide. Woven loop fastener 1" wide and 1" long is placed on edges of each flap to secure woven hook fastener placed on pockets. Flaps have crease interlining, 24 ligne metal "S" button shall be attached.

EMBLEMS

There shall be a department supplied arm emblem sewn on each sleeve 1" from shoulder seam and centered.

BADGE TAB

Inside sling type of self-goods approximately 1-1/8" wide extends from joining seam to pocket of left front. To have two small, uncut buttonholes 1 $\frac{1}{2}$ " apart with the lower buttonhole 1 $\frac{1}{4}$ " above the flap.

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EPAULETS

Piggyback Epaullets - Epaullets shall be Horace Small # EE0173 made in a piggyback construction with the bottom portion extending approximately 1/8" larger on all sides producing a two toned epaulet. The bottom fabric shall be Yellow gold 100% polyester # 86772 and the top fabric shall be French blue 100% polyester color # 82564. Sewn into sleeve head seam and measure approximately 1-7/8" tapering to 1 1/2" with a pointed. Epaullets are set approximately 1" from the collar seam. They are box-stitched to shoulders with a row of x-stitching 2 1/2" from sleeve head and diagonally sewn from each end of the seam to the sleeve. Epaullets have crossed interfacing. Epaullets are tacked to the shoulder at the point for a 24 ligne metal "B" metal button.

SHIRT LABELING

Each garment is identified by permanent size, style number, cut number, fiber content, manufacturing RN number, care instructions and country of origin labeling.

BUTTONS

20-ligne melamine buttons dyed to match the fabric color.

PACKING

Shirts are polybagged individually.



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HORACE SMALL® SENTRY PLUS SPECIFICATION, Male Long Sleeve Shirt, Zipper Front-HS1133-French Blue Heather

FABRIC

Solid: A VISA® fabric from Malliken and Company for fabrics. Style #7430, 100% polyester, textured woven. Weight 7.25 oz. per yard. single warp, two ply filling.

Heather: 100% polyester, textured woven. Weight 8-8.6 oz. per yard. Two ply warp and filling.

CREASING

There are two sewn in permanent military creases in front and three in back

FRONT

The left front has a self-fabric center pleat 1-3/8" wide extending from collar band to bottom of shirt. The center pleat has two rows of stitching 7/8" apart and is interlined with 100% polyester, 250 denier. A self-lined button stand 7/8" wide is on the right side and extends from collar band to bottom of shirt. There are six front buttons and one collar button

ZIPPER CLOSURE

14" nylon separating zipper closure

COLLAR

The collar is hinged. The back of the stand measures 1 $\frac{1}{2}$ ". The points are 3" in length and top stitched 3/16" from the edge. The interlinings are 100% polyester, 250 denier. Collar band has crease interlining. Permanent collar stays of proper length are fused or sewn inside collar so that no stitches are made through the bottom leaf. The stand fastens with one button

YOKE

Two piece yoke of self-goods. The back of the yoke is topstitched 1/16".

SLEEVES

Each sleeve has a one piece pointed placket 1 $\frac{1}{2}$ " wide both top and bottom, with one button and buttonhole centered in the vent opening. Sleeve setting and closing are sewn with an overedge and safety stitch. Cuffs close with two buttons and buttonholes, are 2 $\frac{1}{4}$ " wide and have 1/4" topstitching on the edge. Cuffs are interlined

POCKETS

Piggyback Pocket Flaps - Pocket flaps shall be Horace Small # EF0020 made in a piggyback construction with the bottom portion extending approximately 1/8" larger on all sides producing a two toned pocket flap. The bottom fabric shall be Yellow gold 100% polyester # 88772 and the top fabric shall be French blue 100% polyester color # 82564. Flaps are scalloped, finishing 63/8" in width, 2 $\frac{1}{4}$ " in length at the center and 2 $\frac{1}{2}$ " at each side. Flaps are placed with a 1/4" space between the pocket and flap and have one centered buttonhole with button. The left flap has a pencil opening 1-3/8" wide. Woven loop fastener 1/2" wide and 1" long is placed on edges of each flap to secure woven hook fastener placed on pockets. Flaps have crease interlining, 24 ligne metal "S" button shall be attached

Terrebonne Parish Sheriff's Office, Male - Long Sleeve Shirt
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EPAULETS

Piggyback Epaulets - Epaulets shall be Horace Small # EF0173 made in a piggyback construction with the bottom portion extending approximately 1/8" larger on all sides producing a two toned epaulet. The bottom fabric shall be Yellow gold 100% polyester # BB772 and the top fabric shall be French blue 100% polyester color # 82664. Sewn into sleeve head arm and measure approximately 1-7/8" tapering to 1 1/4" with end pointed. Epaulets are set approximately 1" from the collar seam. They are box-stitched to shoulders with a row of x-stitching 2 1/4" from sleeve head and diagonally sewn from each end of the seam to the sleeve. Epaulets have crease interlining. Epaulets are tacked to the shoulder at the point for a 24 ligne metal "8" metal button.

EMBLEMS

There shall be a department supplied arm emblem sewn on each sleeve 1" from shoulder seam and centered.

BADGE TAB

Inside sling type of self-goods approximately 1-1/8" wide extends from joining seam to pocket of left front To have two small, uncut buttonholes 1 1/4" apart with the lower buttonhole 1 1/4" above the flap

SHIRT LABELING

Each garment is identified by permanent size, style number, cut number, fiber content, manufacturing P/N number, care instructions and country of origin labeling.

BUTTONS

20-ligne melamine buttons dyed to match the fabric color.

PACKING

Shirts are polybagged individually.

WARRANTY

One year against workmanship or fabric defects.



Terrebonne Parish Sheriff's Office-Female-Short Sleeve Shirt
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**HORACE SMALL SENTRY PLUS SPECIFICATIONS, Female Short Sleeve Shirt, Zipper Front,
HIS1286-French Blue Heather**

FABRIC

Solid: A VISATM fabric from Milliken and Company for fabrics. Style #7430, 100% polyester, textured woven. Weight 7.25 oz. per yard. Single warp, two ply filling.

Heather: 100% polyester, textured woven. Weight 8-8.5 oz. per yard. Two ply warp and filling.

CREASING

Pocket flaps and epaulets are die creased to give uniform shape and size. There are two sewn in permanent military creases in front and three in back.

FRONT

The right front has a self fabric center pleat 1-3/8" wide with a 2 1/4" turn back extending from neckline to bottom of shirt. It has two rows of stitching 7/8" apart. The center pleat is interlined with 100% polyester, 250 denier. The right front has seven buttonholes 1/4" from edge, 3" apart. The left front has an approximate 2 1/4" turn back extending from collar to bottom of shirt. Buttons correspond to each buttonhole. The right front buttons over the left front.

ZIPPER CLOSURE

Shall have a 14" nylon separating zipper closure.

COLLAR

Die cut. Convertible collar measures 2-7/8" in length at points and is top stitched 3/16" from the edge. The interlinings are 100% polyester, 250 denier. Permanent collar stays of proper length are fused or sewn inside the collar so that no stitches are made through the bottom leaf.

YOLKE

Two piece yoke of self-good. The back of the yoke is topstitched 1/16".

SLEEVES

Sleeves are one piece, have a 7/8" hem and finish approximately 9" long from the shoulder seam on a size Medium. Sleeve setting and closing are sewn with an overedge and safety stitch. The sleeves are bartacked at the hem.

POCKETS

Piggyback Pocket Flaps - Pocket flaps shall be Horace Small # EF0020 made in a piggyback construction with the bottom portion extending approximately 1/8" larger on all sides producing a two toned pocket flap. The bottom fabric shall be Yellow gold 100% polyester # 86772 and the top fabric shall be French blue 100% polyester color # 825G4. Flaps are scalloped, finishing 5 3/8" in width, 2 1/4" in length at the center and 2 1/4" at each side. Flaps are placed with a 1/4" space between the pocket and flap and have one centered buttonhole with button. The left flap has a pencil opening 1-3/8" wide. Woven loop fastener 1/4" wide and 1" long is placed on edges of each flap to secure woven hook fastener placed on pockets. Flaps have crease interlining, 24 ligne metal "S" button shall be attached.

EPAULETS

Piggyback Epaulets - Epaulets shall be Horace Small # EE0173 made in a piggyback construction with the bottom portion extending approximately 1/8" larger on all sides producing a two toned epaulet. The bottom fabric shall be Yellow gold 100% polyester # 86772 and the top fabric shall be French blue 100% polyester color # 825G4. Sewn into sleeve head seam and measure approximately 1-7/8" tapering to 1 1/4" with end pointed. Epaulets are set approximately 1" from the collar seam. They are box-stitched to shoulders with a row of x-stitching 2 1/4" from sleeve head and diagonally sewn from each end of the seam

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to the sleeve. Epaulets have crease interlining. Epaulets are tacked to the shoulder at the point for a 24 ligne metal "S" metal button.

EMBLEM

There shall be a department supplied arm emblem sewn on each sleeve 1" from shoulder seam and centered.

BADGE TAB

Inside sling type of self-goods approximately 1" wide extends from joining seam to pocket of left front. To have two small uncut buttonholes $1\frac{1}{4}$ " apart with the lower buttonhole $1\frac{1}{2}$ " above the flap.

SHIRT LABELING

Each garment is identified by permanent size, style number, cut number, fiber content, manufacturing WPL number, care instructions and country of origin labeling.

BUTTONS

20-ligne melamine buttons dyed to match the fabric color.

PACKING

Shirts are polybagged individually.



Terrebonne Parish Sheriff's Office, Female - Long Sleeve Shirt
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**HORACE SMALL®, SENTRY PLUS SPECIFICATION-Female Long Sleeve Shirt, Zipper Front
HS1185 -French Blue Heather**

FABRIC

Solid: A VISA® fabric from Milliken & Company for fabrics. Style #7430, 100% polyester, textured woven. Weight 7 oz. per yard. Tropical weave, single warp, two ply filling.
Heather: 100% polyester, textured woven. Weight 8 oz. per yard from Burlington. Two ply warp and filling.

CREASING

Pocket flaps and epaulets are die creased to give uniform shape and size. There are two sewn in permanent military creases in front and three in back.

FRONT

The right front has a self-fabric center pleat 1-3/8" wide with a 2 $\frac{1}{4}$ " turn back extending from neckline to bottom of shirt. It has two rows of stitching 7/8" apart. The center pleat is lined with 100% polyester, 250 denier. The right front has seven buttonholes $\frac{3}{4}$ " from the edge, 3" apart. The left front has an approximate 2 $\frac{1}{4}$ " turn back extending from collar to bottom of shirt. Buttons are strongly attached through two thicknesses of material forming left front. They correspond to each buttonhole. The right front buttons over the left front.

ZIPPER

Shall have a 14" nylon separating zipper closure.

COLLAR

Die cut. Convertible collar measures 2-7/8" in length at points and is top stitched 3/16" from the edge. The interlinings are 100% polyester, 250 denier. Permanent collar stays of proper length are fused or sewn inside the collar so that no stitches are made through the bottom leaf.

YOKE

Two piece yoke of self-goods. The back of the yoke is topstitched 1/16".

SLEEVES

Each sleeve has a one piece pointed placket 1 $\frac{1}{4}$ " wide both top and bottom, with one button and buttonhole centered in the vent opening. Sleeve setting and closing are sewn with an overedge and safety stitch. Cuffs close with one buttonhole and two buttons for adjustable fit. They are 2 $\frac{1}{4}$ " wide and have $\frac{1}{2}$ " topstitching on the edge. Cuffs are interfaced.

POCKETS

Piggyback Pocket Flaps - Pocket flaps shall be Horace Small # EF0020 made in a piggyback construction with the bottom portion extending approximately 1/8" larger on all sides producing a two toned pocket flap. The bottom fabric shall be Yellow gold 100% polyester # 86772 and the top fabric shall be French blue 100% polyester color # 82584. Flaps are scalloped, finishing 53/8" in width, 2 $\frac{1}{4}$ " in length at the center and 2 $\frac{1}{4}$ " at each side. Flaps are placed with a $\frac{1}{2}$ " space between the pocket and flap and have one centered buttonhole with button. The left flap has a pencil opening 1-3/8" wide. Woven loop fastener $\frac{1}{2}$ " wide and 1" long is placed on edges of each flap to secure woven hook fastener placed on pockets. Flaps have crease interfacing, 24 ligne metal "S" button shall be attached.

EPAULETS

Piggyback Epaulets - Epaulets shall be Horace Small # EE0173 made in a piggyback construction with the bottom portion extending approximately 1/8" larger on all sides producing a two toned epaulet. The

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bottom fabric shall be Yellow gold 100% polyester # 86772 and the top fabric shall be French blue 100% polyester color # 82654. Sewn into sleeve head seam and measure approximately 1-7/8" tapering to 1 1/8" with end pointed. Epaulets are set approximately 1" from the collar seam. They are box-stitched to shoulders with a row of x-stitching 2 1/2" from sleeve head and diagonally sewn from each end of the seam to the sleeve. Epaulets have crease interfacing. Epaulets are tacked to the shoulder at the point for a 24 ligne metal "S" metal button.

EMBLEMS

There shall be a department supplied arm emblem sewn on each sleeve 1" from shoulder seam and centered.

BADGE TAB

Inside sling type of self-goods approximately 1" wide extends from joining seam to pocket of left front. To have two small uncut buttonholes 1 1/4" apart with the lower buttonhole 1 1/4" above the flap.

SHIRT LABELING

Each garment is identified by permanent size, style number, cut number, fiber content, manufacturing WPL number, care instructions and country of origin labeling.

BUTTONS

20-ligne melamine buttons dyed to match the fabric color.

PACKING

Shirts are polybagged individually.



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HORACE SMALL®, NEW GENERATION®3 SPECIFICATION, HS3350 -Dark Navy

FABRIC

Outer shell:	100% Tactel® nylon, 4.0 oz. to 4.5 oz./square yard, plain weave
Yarns:	Warp 70 denier 34 filament single ply Weft 140 denier 102 filament two ply
Thread Count:	108 x 72
Finish:	Hydroflex® coating. A polyurethane, monolithic coating. Double coated. Fabric must withstand 76 psi in a Milins Hydrostatic test. Fabric must measure 2000 grams per square meter in a 24 hour period in a vapor pressure test.
Permanent Lining:	104 X 86 thread count. 70 denier 100% nylon taffeta

DESIGN

The jacket shall be a full cut, waist length model with two-way zipper front, Primaloft® zip-in/zip-out liner, shirred waistband, and zippered side vents. Coat construction with sealed seams shall be used throughout with body and sleeves being fully lined.

BODY DETAIL

The front shell be plain with box pleated patch pockets, flaps and badge tab. The inside facings shall be made of outer fabric and are to be sewn on top of the nylon lining which extends to the front edge of the jacket. There shall be a one piece back designed with the Articulated Gusset for full freedom of movement. There is to be a separate 2½" shirred waistband with 2½" heavy duty elastic. The entire waistband is to be shirred with the exception of an area 5½" on either side of the front opening. There shall be side zipper entry on both side seams, approximately 11" in length and secured by a nylon zipper and snap closure. The shoulders shall have pads. A self goods reinforcement strip, approximately 3", shall be sewn on the inside of the jacket joined at the top of the waistband and extending from side to side. There shall be a 1½" wide storm flap from the bottom of the collar to the bottom of the waistband on the right front to maintain windproof quality. There shall be three drop down panel access pockets, one located on each of the fronts and one located on the back of the jacket. There shall be a zipper track located at the center back neck concealed in a zipper garage for an optional hood.

INSIDE DETAIL

On the left side of the coat, there shall be a gun pocket installed on the permanent lining of the coat to accept a small frame hand gun. The gun pocket shall have a minimum opening of 4½" and be a minimum of 8" deep. The gun pocket shall be furnished with a strap and snap closing. Bortacks shall reinforce the opening. There shall be two cut-in pockets on the left and right sides measuring approximately 6½" wide and 8" deep. There shall be a strap and snap on the lining of each sleeve end for attaching the zip-in liner.

SLEEVES

The sleeves shall be one piece set in with a single needle machine. The bottom of the sleeve shall have hook and loop as well as elastic for adjustable fit.

POCKETS

There shall be two patch pockets with box pleats, finishing approximately 6½" wide and 7½" deep. Flaps shall be scalloped and self lined. They shall close with hook and loop on the side points and with a centered buttonhole. The pockets shall be self-lined with an opening of approximately 5½" on the side. The left patch pocket is to have a pencil opening at the top of the flap. Both the pockets and the flaps are to be bortacked.

COLLAR

The stand up collar shall be made using self material. It shall be interfaced with Pelon.

Terrebonne Parish Sheriff's Office
Page 2 of 3

EPAULETS

The epaulets shall be made of self goods. They shall be sewn into the sleeve head seam, "X" stitched, and tacked to the jacket at the neck.

BADGE TAB

The badge tab shall be made of the outer fabric and lined with pocketing being 2" tall by 1" wide. The first eyelet is 1/2" down from the top of the finished edge and the second is 1/2" up from the bottom finished edge. The eyelets are spaced 1" from center to center. It shall be centered 2-1/2" above the left pocket flap.

ZIPPER

There shall be a YKK #6, two-way molded nylon zipper in the front, 11" nylon zipper on each side vent and a zipper at the center back neck.

BUTTONS AND SNAPS

The pocket flaps and epaulets shall be secured with 24 ligne metal buttons. Flaps and epaulets shall close with 24 ligne metal buttons. Front fly shall be secured by high impact, non-reflective, non-glow, scratch resistant snaps.

EMBLEMS

There shall be a department supplied arm emblem sewn on each sleeve 1" from shoulder seam and centered.

THREAD

All sewing is to be done with polyester core thread or 100% spun polyester thread.

SIZE TAG AND CARE INSTRUCTIONS

Each jacket shall have a sewn in woven size label. There shall also be a printed label with care instructions and each coat marked with lot number, size, fiber content and WPL number.

PRIMALOFT® LINER SPECIFICATIONS**FABRIC**

Outer Shell: 180 x 90 70 denier down-proof nylon taffeta
Insulation: Primaloft®, 2 - 3 oz body and sleeve from Albany Industries

DESIGN

The liner is made over a full-cut long-sleeve liner pattern with side vents to accommodate side zip jackets.

BODY DETAIL

The liner has long sleeves and knit wrists with an anchor loop to accept buttons. The edges of the entire body are bound with 1-9/16" nylon bias binding. The side seams, shoulders, and sleeve seams are joined with a serger-sew safety-stitch machine. The armpits have knit inserts to allow freedom of movement.

POCKET

There is one lower right inside patch pocket. The pocket is bound with 1-9/16" nylon bias binding and is attached with a single-needle machine.

ZIPPER

There is a molded nylon zipper, with a center mark, attached to the liner and interchangeable. The zipper must be of sufficient length to attach to the facing of a jacket.

Terrebonne Parish Sheriff's Office
Page 3 of 3

WARRANTY

One year against workmanship or fabric defects.

H88350 Dark Navy



Terrebonne Parish Sheriff's Office-Tactical Pants

Page 1 of 1

Propper Style # F\$25282 (Canvas)-Khaki or Navy

Fade, shrink and wrinkle resistant

DuPont™ Teflon® fabric protector repels stains and liquids

Low profile appearance for use both on and off duty includes D-ring for keys or tools

Extra-large belt loops designed for nylon duty belt

Action-stretch waistband for enhanced comfort Reinforced seat and knee

Zipper Fly with sturdy snap closure

Nine-pocket design

Two cargo pockets with hook and loop closure

Two hook and loop back pockets with wallet "pocket in a pocket"

Two front pockets with reinforced opening for folding knife or tool clip

Internal openings for knee pads

Cell phone pocket with hook and loop closure

Two hidden coin pockets



Propper Style #F5201

Men's RDU Pant -Dark Gray

65%/35%, Poly/Cotton Ripstop

Z F5201-38 - DG

Sewn to military specification MIL-T-44047E

Battle Rip® fabric is comfortable and durable

Fade, shrink and wrinkle resistant

Felled inseams, nutseams and seat seams

Adjustable waist tabs for secure fit

Reinforced seat and knee

Button fly

Six-pocket design (four with button flaps)

Two cargo pockets with button flaps

Two back pockets with button flaps

Drain holes in bellowed pockets

Fused pocket flaps for clean, professional look

Durable drawstring leg closures



CornerStone**Select Snag-Proof Tactical Polo CS410**

This comfortable short-sleeved polo shirt has 100% polyester, snag-free fabric. It features a ribbed collar, two front chest pockets, and a ribbed hem.

- 100% Polyester
- Ribbed collar
- Two front chest pockets
- Ribbed hem
- Contrast piping at neck and hem
- Snag-free fabric
- Snag-free hem
- Snag-free piping at neck and hem
- Snag-free fabric
- Snag-free piping at neck and hem
- Snag-free hem
- Snag-free piping at neck and hem

Please note that some colors may vary slightly due to lighting conditions. Actual color may differ from what you see on your screen.



Front



Back

CARE INSTRUCTIONS**To Wash: Select Snag-Proof Polycotton Fabric****How To Measure:**

Waist:
An adult should lie down, measure across the waist with a tape measure from the bottom part of the ribcage.

Length: Measure from the waist to the shoulder.

Size Chart:

Small	Medium	Large	X-Large	XX-Large	XXX-Large	XXXX-Large
32"-34" 34"-36"	36"-38" 38"-40"	38"-40" 40"-42"	40"-42" 42"-44"	42"-44" 44"-46"	44"-46" 46"-48"	46"-48" 48"-50"

Color Information:

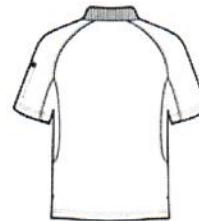
[View PDF](#)[Print](#)[Email](#)**CornerStone®****Select Snag-Proof Tactical Polo CS410****ZCS410**

With strategically placed mic clips and dual pen pockets, our tactical polo is designed for event staff, security and law enforcement. Built for performance, this snag-proof, moisture-wicking, odor-fighting shirt will keep you sharp and professional-looking on or off the job.

- 6.6-ounce, 100% snag-proof polyester
- Rental friendly
- Double-needle stitching throughout
- Tag-free label
- Flat knit collar
- 3-button placket with dyed-to-match buttons
- Mic clips at center placket and shoulders
- Raglan sleeves
- Reinforced dual pen pockets on left sleeve
- Side vents
- Drop tail to stay tucked in

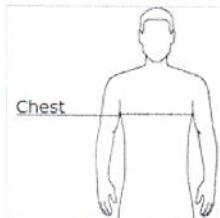


front



back

**Due to the nature of 100% polyester performance fabrics, special care must be taken throughout the screen printing process.*

CARE INSTRUCTIONS**Tips For Effectively Screen Printing Polyester Fabrics****HOW TO MEASURE****CHEST**

With arms down at sides, measure around the upper body, under arms and over the fullest part of the chest.

SIZE CHART

	XS	S	M	L	XL	2XL	3XL	4XL
Chest	32-34	35-37	38-40	41-43	44-46	47-49	50-53	54-57

COLOR INFORMATIONBlack
PMS 419 CCharcoal
PMS 7540 CDark Green
PMS 447 CDark Navy
PMS 426 CLight Grey
PMS 422 CRed
PMS 703 CRoyal
PMS 7687 CTan
PMS 7536 CWhite
PMS WHITEYellow
PMS 115 C



Terrebonne Parish Sheriff's Office

Jerry J. Larpenter, Sheriff

P.O. Drawer 1670
Houma, LA 70361
Phone: (985) 876-2500
Fax: (985) 857-0274

Bid price sheet

COMPANY: Bob Barker Company, Inc.

ADDRESS: 134 N. Main St. / PO Box 429, Fuquay-Varina, NC 27526

PHONE #: 888-772-0250 x: 2137

CONTACT PERSON(S): Talia Rosario

CLASS "A" UNIFORMS

MEN'S TROUSERS

PRICE: NO BIP

FEMALE'S TROUSERS

PRICE: NO Bid

MEN'S SHORT SLEEVE

PRICE: NO BID

FEMALE SHORT SLEEVE SHIRT

PRICE: NO BID

MALE LONG SLEEVE SHIRT

PRICE: NO BID

FEMALE LONG SLEEVE SHIRT

PRICE: NO BID

WINTER JACKET

PRICE: NO BID

COMMENTS: No Bio due to inability to alter

pants. PER Captain David LeBoeuf want vendor to be able to provide

all Class As (via phone 5.4.15 ~3:50pm)



Terrebonne Parish Sheriff's Office

Jerry J. Larpenter, Sheriff

P.O. Drawer 1670
Houma, LA 70361
Phone: (985) 876-2500
Fax: (985) 857-0274

Bid price sheet

COMPANY: BOB BARKER Company, Inc.

ADDRESS: 134 N. Main St. / PO Box 429, Fuquay-Varina, NC 27526

PHONE #: 888-772-0250 x: 2137

CONTACT PERSON(S): Talia Rosario ([taliarosario@
BOBBARKER.com](mailto:taliarosario@BOBBARKER.com))

TACTICAL PANTS

KHAKI TACTICAL PANTS – PROPPER STYLE #F5220 OR TROUSERS EQUIVALENT

TO PROPPER

PRICE: \$28.30

LARGER SIZES IF DIFFERENT

PRICE: All available sizes

TACTICAL POLO SHIRT

FOR KH (Khaki) & DN
(Dark Navy)

NAVY TACTICAL POLO SHIRT

\$28.30

PRICE MUST INCLUDE OUR BADGE EMBROIDERED ON LEFT CHEST

CORNERSTONE SELECT SNAG PROOF TACTICAL POLO SHIRT (OR EQUIVALENT TO
CORNERSTONE)

COLOR: DARK NAVY

STYLE: CS410

PRICE: \$30.33 (S-XL)

LARGER SIZES IF DIFFERENT

PRICE: \$31.99 (2XL-4XL)

NOTE: YOU MAY BID ON ONE ITEM OR BOTH ITEMS. IF YOU CANNOT SUPPLY
EMBROIDERED POLO SHIRTS YOU MAY BID ON TACTICAL PANTS ONLY, IF YOU
CANNOT SUPPLY TACTICAL PANTS YOU MAY BID ON POLO SHIRTS ONLY.

* Delivery ARO: 21 - 30 days
See attached embroidery set up

Production Worksheet

Wilcom DecoStudio



Design: TERLA1-1

Colorway: Colorway 1

Stitches: 16230
Colors: 5
Height: 3.67 in
Width: 3.04 in
Zoom: 1:1



Machine format: Tajima
Color changes: 15
Stops: 16
Trims: 23
Auto fabric: Custom Fabric
Required stabilizer: Topping:
Backing: Tear Away x 2
Left: 38.5 mm
Right: 38.5 mm
Up: 46.5 mm
Down: 46.5 mm
EndX: 0.66 in
EndY: -0.47 in
Area: 11.13 in²
Max stitch: 7.2 mm
Min stitch: 0.1 mm
Max jump: 7.6 mm
Total thread: 262.06ft
Total bobbin: 88.88ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	1	2084	2602	24 Kt Gold	Robison Antonq
2.	2	2706	2396	Brite Yellow	Robison Anton
3.	1	2428	2602	24 Kt Gold	Robison Antonq
4.	2	2875	2396	Brite Yellow	Robison Anton
5.	1	2079	2602	24 Kt Gold	Robison Antonq
6.	6	491	2529	Dolphin Blue	Anton Robison
7.	7	638	2220	Blue	Robison Anton
8.	1	867	2602	24 Kt Gold	Robison Antonq
9.	2	55	2396	Brite Yellow	Robison Anton
10.	1	14	2602	24 Kt Gold	Robison Antonq
11.	2	41	2396	Brite Yellow	Robison Anton
12.	1	27	2602	24 Kt Gold	Robison Antonq
13.	2	108	2396	Brite Yellow	Robison Anton
14.	1	104	2602	24 Kt Gold	Robison Antonq
15.	7	73	2220	Blue	Robison Anton
16.	12	1638	2296	Black Essence	Anton Robison



1 60in 2 3 MADE IN 4 CHINA 5 6 7 8

0 INCH

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7

DAINES
SEWING MACHINE INC.

485 West 4800 South
Murray, UT 84123

JUKI

Banuda

13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30

Production Worksheet

Wilcom DecoStudio



Design: TERLA1-2

Colorway: Colorway 1

Stitches: 15907
Colors: 5
Height: 3.67 in
Width: 3.04 in
Zoom: 1:1



Machine format: Tajima
Color changes: 15
Stops: 16
Trims: 22
Auto fabric: Custom Fabric
Required stabilizer: Topping:
Backing: Tear Away x 2
Left: 38.5 mm
Right: 38.5 mm
Up: 46.5 mm
Down: 46.5 mm
EndX: 0.36 in
EndY: 0.52 in
Area 11.13 in²
Max stitch: 7.2 mm
Min stitch: 0.1 mm
Max jump: 7.6 mm
Total thread: 258.48ft
Total bobbin: 88.02ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	1	2084	2602	24 Kt Gold	Robison Antonq
2.	2	2706	2396	Brite Yellow	Robison Anton
3.	1	2428	2602	24 Kt Gold	Robison Antonq
4.	2	2875	2396	Brite Yellow	Robison Anton
5.	1	2079	2602	24 Kt Gold	Robison Antonq
6.	6	491	2529	Dolphin Blue	Anton Robison
7.	7	638	2220	Blue	Robison Anton
8.	1	867	2602	24 Kt Gold	Robison Antonq
9.	2	55	2396	Brite Yellow	Robison Anton
10.	1	14	2602	24 Kt Gold	Robison Antonq
11.	2	41	2396	Brite Yellow	Robison Anton
12.	1	27	2602	24 Kt Gold	Robison Antonq
13.	2	108	2396	Brite Yellow	Robison Anton
14.	1	104	2602	24 Kt Gold	Robison Antonq
15.	7	73	2220	Blue	Robison Anton
16.	12	1315	2296	Black Essence	Anton Robison

Production Worksheet

Wilcom DecoStudio



Design: TERLA1-3

Colorway: Colorway 1

Stitches: 15928
Colors: 5
Height: 3.67 in
Width: 3.04 in
Zoom: 1:1



Machine format: Tajima
Color changes: 15
Stops: 16
Trims: 22
Auto fabric: Custom Fabric
Required stabilizer: Topping:
Backing: Tear Away x 2
Left: 38.5 mm
Right: 38.5 mm
Up: 46.5 mm
Down: 46.5 mm
EndX: 0.39 in
EndY: 0.51 in
Area: 11.13 in²
Max stitch: 7.2 mm
Min stitch: 0.1 mm
Max jump: 7.6 mm
Total thread: 258.77ft
Total bobbin: 88.10ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	1	2084	2602	24 Kt Gold	Robison Antonq
2.	2	2706	2396	Brite Yellow	Robison Anton
3.	1	2428	2602	24 Kt Gold	Robison Antonq
4.	2	2875	2396	Brite Yellow	Robison Anton
5.	1	2079	2602	24 Kt Gold	Robison Antonq
6.	6	491	2529	Dolphin Blue	Anton Robison
7.	7	638	2220	Blue	Robison Anton
8.	1	867	2602	24 Kt Gold	Robison Antonq
9.	2	55	2396	Brite Yellow	Robison Anton
10.	1	14	2602	24 Kt Gold	Robison Antonq
11.	2	41	2396	Brite Yellow	Robison Anton
12.	1	27	2602	24 Kt Gold	Robison Antonq
13.	2	108	2396	Brite Yellow	Robison Anton
14.	1	104	2602	24 Kt Gold	Robison Antonq
15.	7	73	2220	Blue	Robison Anton
16.	12	1336	2296	Black Essence	Anton Robison

Production Worksheet

Wilcom DecoStudio



Design: TERLA1-4

Colorway: Colorway 1

Stitches: 16043
Colors: 5
Height: 3.67 in
Width: 3.04 in
Zoom: 1:1



Machine format: Tajima
Color changes: 15
Stops: 16
Trims: 22
Auto fabric: Custom Fabric
Required stabilizer: Topping:
Backing: Tear Away x 2
Left: 38.5 mm
Right: 38.5 mm
Up: 46.5 mm
Down: 46.5 mm
EndX: 0.57 in
EndY: 0.51 in
Area: 11.13 in²
Max stitch: 7.2 mm
Min stitch: 0.1 mm
Max jump: 7.6 mm
Total thread: 260.15ft
Total bobbin: 88.48ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	1	2084	2602	24 Kt Gold	Robison Antonq
2.	2	2706	2396	Brite Yellow	Robison Anton
3.	1	2428	2602	24 Kt Gold	Robison Antonq
4.	2	2875	2396	Brite Yellow	Robison Anton
5.	1	2079	2602	24 Kt Gold	Robison Antonq
6.	6	491	2529	Dolphin Blue	Anton Robison
7.	7	638	2220	Blue	Robison Anton
8.	1	867	2602	24 Kt Gold	Robison Antonq
9.	2	55	2396	Brite Yellow	Robison Anton
10.	1	14	2602	24 Kt Gold	Robison Antonq
11.	2	41	2396	Brite Yellow	Robison Anton
12.	1	27	2602	24 Kt Gold	Robison Antonq
13.	2	108	2396	Brite Yellow	Robison Anton
14.	1	104	2602	24 Kt Gold	Robison Antonq
15.	7	73	2220	Blue	Robison Anton
16.	12	1451	2296	Black Essence	Anton Robison

Production Worksheet

Wilcom DecoStudio



Design: TERLA1-5

Colorway: Colorway 1

Stitches: 16069
Colors: 5
Height: 3.67 in
Width: 3.04 in
Zoom: 1:1



Machine format: Tajima
Color changes: 15
Stops: 16
Trims: 22
Auto fabric: Custom Fabric
Required stabilizer: Topping:
Backing: Tear Away x 2
Left: 38.5 mm
Right: 38.5 mm
Up: 46.5 mm
Down: 46.5 mm
EndX: 0.49 in
EndY: 0.56 in
Area: 11.13 in²
Max stitch: 7.2 mm
Min stitch: 0.1 mm
Max jump: 7.6 mm
Total thread: 260.32ft
Total bobbin: 88.47ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	1	2084	2602	24 Kt Gold	Robison Antonq
2.	2	2706	2396	Brite Yellow	Robison Anton
3.	1	2428	2602	24 Kt Gold	Robison Antonq
4.	2	2875	2396	Brite Yellow	Robison Anton
5.	1	2079	2602	24 Kt Gold	Robison Antonq
6.	6	491	2529	Dolphin Blue	Anton Robison
7.	7	638	2220	Blue	Robison Anton
8.	1	867	2602	24 Kt Gold	Robison Antonq
9.	2	55	2396	Brite Yellow	Robison Anton
10.	1	14	2602	24 Kt Gold	Robison Antonq
11.	2	41	2396	Brite Yellow	Robison Anton
12.	1	27	2602	24 Kt Gold	Robison Antonq
13.	2	108	2396	Brite Yellow	Robison Anton
14.	1	104	2602	24 Kt Gold	Robison Antonq
15.	7	73	2220	Blue	Robison Anton
16.	12	1477	2296	Black Essence	Anton Robison

Production Worksheet

Wilcom DecoStudio



Design: TERLA1-6

Colorway: Colorway 1

Stitches: 16083
Colors: 5
Height: 3.67 in
Width: 3.04 in
Zoom: 1:1



Machine format: Tajima
Color changes: 15
Stops: 16
Trims: 22
Auto fabric: Custom Fabric
Required stabilizer: Topping:
Backing: Tear Away x 2
Left: 38.5 mm
Right: 38.5 mm
Up: 46.5 mm
Down: 46.5 mm
EndX: 0.48 in
EndY: 0.45 in
Area: 11.13 in²
Max stitch: 7.2 mm
Min stitch: 0.1 mm
Max jump: 7.6 mm
Total thread: 260.44ft
Total bobbin: 88.49ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	1	2084	2602	24 Kt Gold	Robison Antonq
2.	2	2706	2396	Brite Yellow	Robison Anton
3.	1	2428	2602	24 Kt Gold	Robison Antonq
4.	2	2875	2396	Brite Yellow	Robison Anton
5.	1	2079	2602	24 Kt Gold	Robison Antonq
6.	6	491	2529	Dolphin Blue	Anton Robison
7.	7	638	2220	Blue	Robison Anton
8.	1	867	2602	24 Kt Gold	Robison Antonq
9.	2	55	2396	Brite Yellow	Robison Anton
10.	1	14	2602	24 Kt Gold	Robison Antonq
11.	2	41	2396	Brite Yellow	Robison Anton
12.	1	27	2602	24 Kt Gold	Robison Antonq
13.	2	108	2396	Brite Yellow	Robison Anton
14.	1	104	2602	24 Kt Gold	Robison Antonq
15.	7	73	2220	Blue	Robison Anton
16.	12	1491	2296	Black Essence	Anton Robison

Production Worksheet

Wilcom DecoStudio



Design: TERLA1-8

Colorway: Colorway 1

Stitches: 15876
Colors: 5
Height: 3.67 in
Width: 3.04 in
Zoom: 1:1



Machine format: Tajima
Color changes: 15
Stops: 16
Trims: 22
Auto fabric: Custom Fabric
Required stabilizer: Topping:
Backing: Tear Away x 2
Left: 38.5 mm
Right: 38.5 mm
Up: 46.5 mm
Down: 46.5 mm
EndX: 0.35 in
EndY: 0.61 in
Area: 11.13 in²
Max stitch: 7.2 mm
Min stitch: 0.1 mm
Max jump: 7.6 mm
Total thread: 258.16ft
Total bobbin: 87.95ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	1	2084	2602	24 Kt Gold	Robison Antonq
2.	2	2706	2396	Brite Yellow	Robison Anton
3.	1	2428	2602	24 Kt Gold	Robison Antonq
4.	2	2875	2396	Brite Yellow	Robison Anton
5.	1	2079	2602	24 Kt Gold	Robison Antonq
6.	6	491	2529	Dolphin Blue	Anton Robison
7.	7	638	2220	Blue	Robison Anton
8.	1	867	2602	24 Kt Gold	Robison Antonq
9.	2	55	2396	Brite Yellow	Robison Anton
10.	1	14	2602	24 Kt Gold	Robison Antonq
11.	2	41	2396	Brite Yellow	Robison Anton
12.	1	27	2602	24 Kt Gold	Robison Antonq
13.	2	108	2396	Brite Yellow	Robison Anton
14.	1	104	2602	24 Kt Gold	Robison Antonq
15.	7	73	2220	Blue	Robison Anton
16.	12	1284	2296	Black Essence	Anton Robison

Production Worksheet

Wilcom DecoStudio



Design: TERLA1-9

Colorway: Colorway 1

Stitches: 16251
Colors: 5
Height: 3.67 in
Width: 3.04 in
Zoom: 1:1



Machine format:	Tajima
Color changes:	15
Stops:	16
Trims:	22
Auto fabric:	Custom Fabric
Required stabilizer:	Topping: Backing: Tear Away x 2
Left:	38.5 mm
Right:	38.5 mm
Up:	46.5 mm
Down:	46.5 mm
EndX:	0.64 in
EndY:	0.42 in
Area	11.13 in ²
Max stitch:	7.2 mm
Min stitch:	0.1 mm
Max jump:	7.6 mm
Total thread:	262.34ft
Total bobbin:	88.96ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	1	2084	2602	24 Kt Gold	Robison Antonq
2.	2	2706	2396	Brite Yellow	Robison Anton
3.	1	2428	2602	24 Kt Gold	Robison Antonq
4.	2	2875	2396	Brite Yellow	Robison Anton
5.	1	2079	2602	24 Kt Gold	Robison Antonq
6.	6	491	2529	Dolphin Blue	Anton Robison
7.	7	638	2220	Blue	Robison Anton
8.	1	867	2602	24 Kt Gold	Robison Antonq
9.	2	55	2396	Brite Yellow	Robison Anton
10.	1	14	2602	24 Kt Gold	Robison Antonq
11.	2	41	2396	Brite Yellow	Robison Anton
12.	1	27	2602	24 Kt Gold	Robison Antonq
13.	2	108	2396	Brite Yellow	Robison Anton
14.	1	104	2602	24 Kt Gold	Robison Antonq
15.	7	73	2220	Blue	Robison Anton
16.	12	1659	2296	Black Essence	Anton Robison

Production Worksheet

Wilcom DecoStudio



Design: TERLA1-10

Colorway: Colorway 1

Stitches: 16146
Colors: 5
Height: 3.67 in
Width: 3.04 in
Zoom: 1:1



Machine format: Tajima
Color changes: 15
Stops: 16
Trims: 22
Auto fabric: Custom Fabric
Required stabilizer: Topping:
Backing: Tear Away x 2
Left: 38.5 mm
Right: 38.5 mm
Up: 46.5 mm
Down: 46.5 mm
EndX: 0.55 in
EndY: 0.42 in
Area: 11.13 in²
Max stitch: 7.2 mm
Min stitch: 0.1 mm
Max jump: 7.6 mm
Total thread: 261.18ft
Total bobbin: 88.68ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	1	2084	2602	24 Kt Gold	Robison Antonq
2.	2	2706	2396	Brite Yellow	Robison Anton
3.	1	2428	2602	24 Kt Gold	Robison Antonq
4.	2	2875	2396	Brite Yellow	Robison Anton
5.	1	2079	2602	24 Kt Gold	Robison Antonq
6.	6	491	2529	Dolphin Blue	Anton Robison
7.	7	638	2220	Blue	Robison Anton
8.	1	867	2602	24 Kt Gold	Robison Antonq
9.	2	55	2396	Brite Yellow	Robison Anton
10.	1	14	2602	24 Kt Gold	Robison Antonq
11.	2	41	2396	Brite Yellow	Robison Anton
12.	1	27	2602	24 Kt Gold	Robison Antonq
13.	2	108	2396	Brite Yellow	Robison Anton
14.	1	104	2602	24 Kt Gold	Robison Antonq
15.	7	73	2220	Blue	Robison Anton
16.	12	1554	2296	Black Essence	Anton Robison

Production Worksheet

Wilcom DecoStudio



Design: TERLA1-11

Colorway: Colorway 1

Stitches: 15749
Colors: 5
Height: 3.67 in
Width: 3.04 in
Zoom: 1:1



Machine format: Tajima
Color changes: 15
Stops: 16
Trims: 22
Auto fabric: Custom Fabric
Required stabilizer: Topping:
Backing: Tear Away x 2
Left: 38.5 mm
Right: 38.5 mm
Up: 46.5 mm
Down: 46.5 mm
EndX: 0.22 in
EndY: 0.58 in
Area: 11.13 in²
Max stitch: 7.2 mm
Min stitch: 0.1 mm
Max jump: 7.6 mm
Total thread: 256.78ft
Total bobbin: 87.62ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	1	2084	2602	24 Kt Gold	Robison Antonq
2.	2	2706	2396	Brite Yellow	Robison Anton
3.	1	2428	2602	24 Kt Gold	Robison Antonq
4.	2	2875	2396	Brite Yellow	Robison Anton
5.	1	2079	2602	24 Kt Gold	Robison Antonq
6.	6	491	2529	Dolphin Blue	Anton Robison
7.	7	638	2220	Blue	Robison Anton
8.	1	867	2602	24 Kt Gold	Robison Antonq
9.	2	55	2396	Brite Yellow	Robison Anton
10.	1	14	2602	24 Kt Gold	Robison Antonq
11.	2	41	2396	Brite Yellow	Robison Anton
12.	1	27	2602	24 Kt Gold	Robison Antonq
13.	2	108	2396	Brite Yellow	Robison Anton
14.	1	104	2602	24 Kt Gold	Robison Antonq
15.	7	73	2220	Blue	Robison Anton
16.	12	1157	2296	Black Essence	Anton Robison

Production Worksheet

Wilcom DecoStudio



Design: TERLA1-12

Colorway: Colorway 1

Stitches: 15947
Colors: 5
Height: 3.67 in
Width: 3.04 in
Zoom: 1:1



1

Machine format: Tajima
Color changes: 15
Stops: 16
Trims: 22
Auto fabric: Custom Fabric
Required stabilizer: Topping:
Backing: Tear Away x 2
Left: 38.5 mm
Right: 38.5 mm
Up: 46.5 mm
Down: 46.5 mm
EndX: 0.66 in
EndY: -0.47 in
Area: 11.13 in²
Max stitch: 7.2 mm
Min stitch: 0.1 mm
Max jump: 7.6 mm
Total thread: 258.98ft
Total bobbin: 88.16ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	1	2084	2602	24 Kt Gold	Robison Antonq
2.	2	2706	2396	Brite Yellow	Robison Anton
3.	1	2428	2602	24 Kt Gold	Robison Antonq
4.	2	2875	2396	Brite Yellow	Robison Anton
5.	1	2079	2602	24 Kt Gold	Robison Antonq
6.	6	491	2529	Dolphin Blue	Anton Robison
7.	7	638	2220	Blue	Robison Anton
8.	1	867	2602	24 Kt Gold	Robison Antonq
9.	2	55	2396	Brite Yellow	Robison Anton
10.	1	14	2602	24 Kt Gold	Robison Antonq
11.	2	41	2396	Brite Yellow	Robison Anton
12.	1	27	2602	24 Kt Gold	Robison Antonq
13.	2	108	2396	Brite Yellow	Robison Anton
14.	1	104	2602	24 Kt Gold	Robison Antonq
15.	7	73	2220	Blue	Robison Anton
16.	12	1355	2296	Black Essence	Anton Robison

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