

## INSPECTION REPORT

(Special for Epidemic prevention materials)

**IMPORTANT INFORMATION REGARDING THE SCOPE AND LIMITATIONS OF THE INSPECTION AND REPORT**

The scope of this report is limited to a **VISUAL INSPECTION ONLY** for the workmanship and basic function check of the product. Performance index and compliance of the product are NOT included in the scope of this report. This report is a reasonable attempt to identify any obvious or significant defects apparent in those areas of the product fully accessible and visible to the Inspector at the time of the inspection. This Report is made solely for the use and benefit of the Client named on the front of this report.

To :	Import & Export Co.Ltd	Date:	25-Feb-2021
Att :			
From :	Aimee Kang	E-mail :	Aimee.kang@sgs.com

SGS File No.:	CNNKG21569225	Product family view
Buyer :	GLOBAL PPE.INC	
Supplier :	Import & Export Co.Ltd	
Manufacturer :	ZHANJIANGJIALI	
Style Number:	S, M, L	
Product description:	NITRILE GLOVE	
P.O. Number:	GPPE201121/03	
L/C Number:	N/A	
Service performed :	FRI	
Inspection Date :	24-Feb-2021	
Inspection Location :	Jinhua, Zhejiang, China	

**Inspection Criteria**

Reference sample provided by	Not Available
Client instruction/specification	YES
SGS WI number	P-INSP-WI-HL-111-16 Single Use Medical Gloves_V10_21Dec2020-手套
Other	N/A

**Overall Inspection Conclusion:**
**Subject to client's evaluation**
**Inspection Summary:**

1. Quantity :	Conform
2. Style, color :	Subject to client's evaluation
3. Workmanship appearance / function :	Conform
4. Data measurement / field tests:	Subject to client's evaluation
5. Packing :	Subject to client's evaluation
6. Marking / label :	Subject to client's evaluation

**Problem Remark:**

 Inspector: Jock Zhang

 Factory Representative: Mr Hu

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1. No ref. sample provided for comparison during inspection
2. Factory could not provide the facility to check the glove thickness.
3. For size S and M, actual found the manufacture date on the color box was 01-2021, but the manufacture on the certificate card was 20200619.

1. **Quantity:** Conform

No	Style / Item/ Article	P.O. No.	Order Qty.	Inspection Qty. (Presented Qty. for insp.)		Number of Cartons	
				Packed	Not Packed	Packed	Not packed
1	S	GPPE20112 1/03	10000000	10000000	0	1000	0
2	M	GPPE20112 1/03	15000000	15000000	0	1500	0
3	L	GPPE20112 1/03	15000000	15000000	0	1500	0
Total:			40000000	40000000	0	4000	0

2. **Style & Color Conformity:** Subject to client's evaluation

Comments:

No ref. sample provided for comparison during inspection.

3. **Workmanship Appearance / Functional Inspection Findings:** Within AQL

**Inspection Method Applied:**

ANSI / ASQ Z1.4- 2003 (R2018) , Single sampling plans for normal inspection,

Level II

Sample size: 500

Acceptance Quality Limit (AQL) for: Critical: 0 Major: 2.5 Minor: 4.0

Defect description	Critical	Major	Minor
For S S/S: 125pcs			
black dot embedded inside gloves	0	0	1
excess flash mark on the gloves	0	0	1
obviously torn mark on color box	0	1	0
For M S/S: 250pcs			
color deviation on the finger	0	0	1
black dot embedded inside gloves	0	0	3
excess flash mark on the gloves	0	0	1
obviously torn mark on color box	0	1	0

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For L	S/S: 125pcs			
black dot embedded inside gloves		0	0	2
broken mark on the gloves		0	1	0
obviously torn mark on color box		0	1	0
Total defectives:		0	4	9
Maximum allowed:		0	21	21

Defect photos :



L-def-black dot embedded inside gloves-min (1).JPG



L-def-black dot embedded inside gloves-min (2).JPG



L-def-broken mark on the gloves-maj.JPG



L-def-obviously torn mark on color box-major.JPG

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M-def-color deviation on the finger-min.JPG



M-def-def- black dot embedded inside gloves-min (1).JPG



M-def-def- black dot embedded inside gloves-min (2).JPG



M-def-def- black dot embedded inside gloves-min (3).JPG



M-def-excess flash mark on the gloves-min.JPG



M-def-obviously torn mark on color box-major.JPG

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S-def-black dot embedded inside gloves-min.JPG



S-def-excess flash mark on the gloves-min.JPG



S-def-obviously torn mark on color box-major.JPG

**4. Product-Specific Data Measurement / Field Test on Reduced Sample Size:** Subject to client's evaluation

Check points	Qty	Test Result	Specification/Tolerance
Size check	5pcs/item	<p>S: 220x80mm, 220x80mm, 220x80mm, 220x80mm, 220x80mm,</p> <p>M: 230x93mm, 230x93mm, 230x93mm, 230x93mm, 230x93mm,</p> <p>L: 230x103mm, 230x102mm, 230x103mm, 230x103mm, 230x102mm,</p>	<p>Per SGS WI Spec.:</p> <p>S size: L Min. 220mm x W 80+-10mm</p> <p>M size: L Min. 230mm x W 95+-10mm</p> <p>L size: L Min 230mm x W 110+-10mm</p>

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Glove thickness check	5pcs/item	No facility to test on site	Per SGS WI Spec.: 0.05 mm
Weight check	5pcs/item	S: 4.4g, 4.5g, 4.4g, 4.5g,4.4g, M: 4.9g, 5.0g, 4.8g, 4.9g, 5.0g, L: 5.2g,5.3g,5.3g,5.3g,5.4g	N/A
Water leakage test	5pcs/item	No water leakage	Fill fully in the glove with water and wait for 4min
Smell check	500 pcs	Acceptable	No odor
Quantity check	5ctn/ item	S: 97pcs,98pcs,97pcs, 97pcs, 100pcs, M: 97pcs,98pcs,99pcs, 97pcs, 100pcs L: 97pcs,98pcs,98pcs, 100pcs, 101pcs	Artwork:100pcs/box
Fitting function check	5pcs/item	Acceptable	The glove should cover each finger and the palm of the hand until the wrist.
Tensile test	5pcs/item	Pass	1. Stretch the glove (Palm part) for 4-6 times by about 10%. 2. Check whether the gloves have 5 fingers and stretch each finger of the glove separately by about 10%
Carton size and weight	1ctn/ item	S: 29x27x26.5 cm/5.32kg M: 29x27x26 cm/5.51kg L:35x26x27 cm/6.07kg	M:28.5x26x26 cm/5.5 kg M: 28.5x26x26 cm/5.5 kg L:33x26x26 cm/5.5 kg
Carton drop test	1ctn/ item	Acceptable	ISTA-1A (76cmx10times)

## 5. Packing:

5.1 Individual packing conformity : Subject to client's evaluation

Comments:

100pcs product packed into a polybag, then packed into a color box.

5.2 Inner packing conformity : Not Applicable

Comments:

N/A

5.3 Export packing conformity : Subject to client's evaluation

Comments:

1000pcs (10 color boxes) packed into a double wall corrugated cardboard export carton, sealed by clear tape.

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5.4 Samples selected from carton numbers: Total randomly selected 45 cartons for inspection. No carton number available.

## 6. Marking / Label:

6.1 Bar code: Not Applicable  
N/A

6.2 Shipping mark conformity: Subject to client's evaluation  
Comments:  
Shipping marks printed on two long sides and two short sides of export carton. Details please see photos.

6.3 Marking & label conformity: Subject to client's evaluation  
Comments:  
Markings on color box and QC passed card. Details please see photos.

## 7. Informative Remark:

7.1 The factory refused to pick shipment sample to SGS (NJ) office.

## 8. Inspection Environment:

Lighting :	Daylight Sufficient
Inspection place :	Factory workshop
Inspection done on:	Table
Cleanliness :	Clean
Weather condition:	Dry
Cargo storage:	Orderly, easy to count

## 9. Attachment

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1 storage (1).JPG



1 storage (2).JPG



1 storage (3).JPG



1 storage (4).JPG



1 storage (5).JPG



1 storage (6).JPG

SIZE S:

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1 carton view.JPG



2 main mark.JPG



3 side mark.JPG



4 open the carton.JPG



5 color box (1).JPG



5 color box (2).JPG

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5 color box (3).JPG



5 color box (4).JPG



5 color box (5).JPG



5 color box (6).JPG



6 open the box (1).JPG



6 open the box (2).JPG

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6 open the box (3).JPG



6 open the box (4).JPG



7 quantity check.JPG



8 product view (1).JPG



8 product view (2).JPG



8 product view (3).JPG

Inspector: Jock Zhang

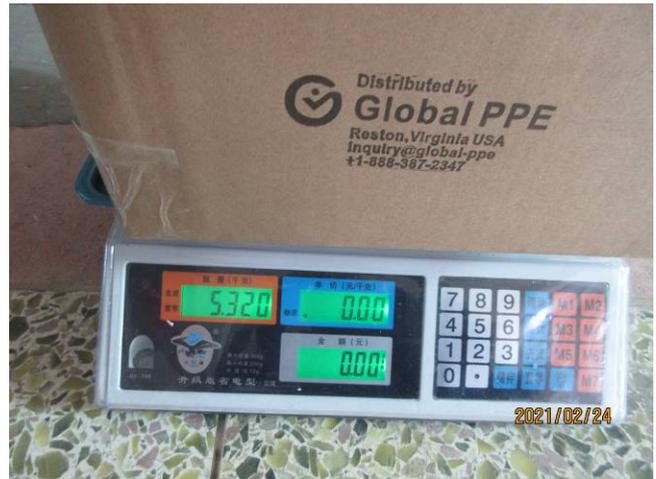
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8 product view (4).JPG



9 weight check (1).JPG



9 weight check (2).JPG



9 weight check (3).JPG



10 size check (1).JPG



10 size check (2).JPG

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11 tensile test.JPG



12 leakage test.JPG



13 carton drop test.JPG

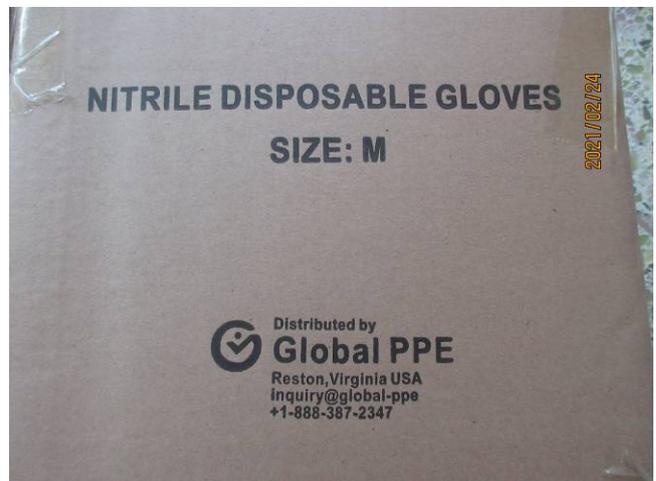


14 smell check.JPG

SIZE M:



1 carton view.JPG



2 main mark.JPG

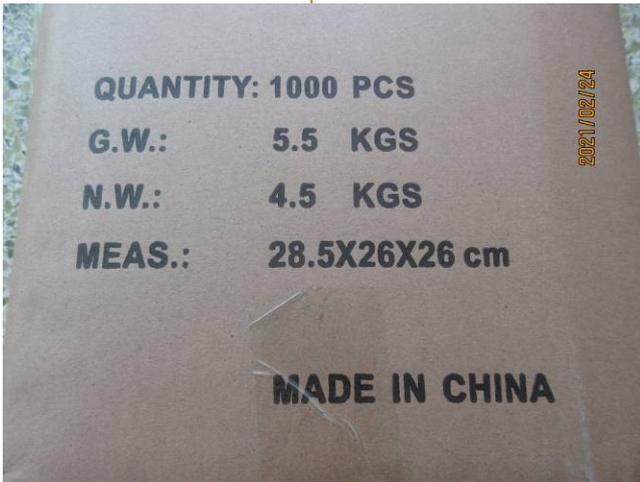
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3 side mark.JPG



4 open the carton.JPG



5 color box (1).JPG



5 color box (2).JPG



5 color box (3).JPG



5 color box (4).JPG

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5 color box (5).JPG



6 open the box (1).JPG



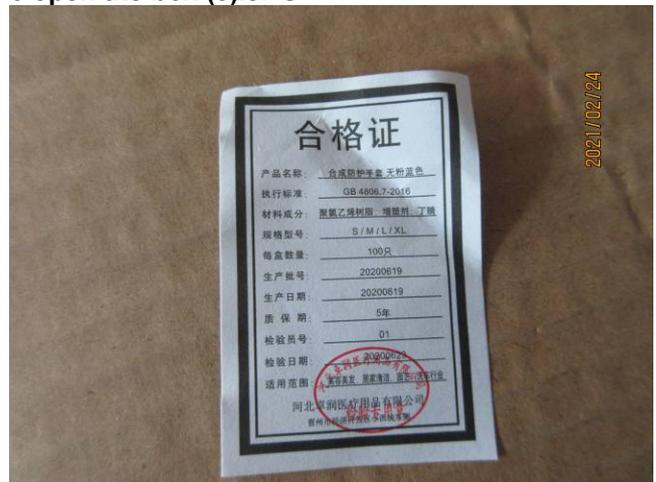
6 open the box (2).JPG



6 open the box (3).JPG



6 open the box (4).JPG



6 open the box (5).JPG

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7 quantity check.JPG



8 product view (1).JPG



8 product view (2).JPG



8 product view (3).JPG



8 product view (4).JPG



9 weight check (1).JPG

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9 weight check (2).JPG



10 size check (1).JPG



10 size check (2).JPG



10 size check (3).JPG



11 tensile test (1).JPG



11 tensile test (2).JPG

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12 leakage test.JPG



13 carton drop test.JPG



14 smell check.JPG

SIZE L:



1 carton view.JPG



2 main mark.JPG

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3 side mark.JPG



4 open the carton.JPG



5 color box (1).JPG



5 color box (2).JPG



5 color box (3).JPG



5 color box (4).JPG

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5 color box (5).JPG



5 color box (6).JPG



6 open the box (1).JPG



6 open the box (2).JPG



6 open the box (3).JPG



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6 open the box (5).JPG



6 open the box (6).JPG



8 product view (1).JPG



8 product view (2).JPG



8 product view (3).JPG



8 product view (4).JPG

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9 weight check (1).JPG



9 weight check (2).JPG



10 size check (1).JPG



10 size check (2).JPG



11 tensile test (1).JPG



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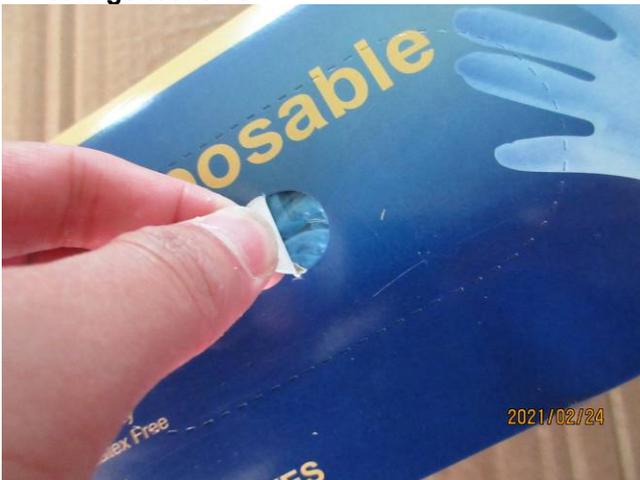
[Rev.01: Apr. 2<sup>nd</sup>. 2020]



12 leakage test.JPG



13 carton drop test.JPG



14 function test (1).JPG



14 function test (2).JPG



14 function test (3).JPG



14 function test (4).JPG

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14 function test (5).JPG



14 smell check.JPG

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