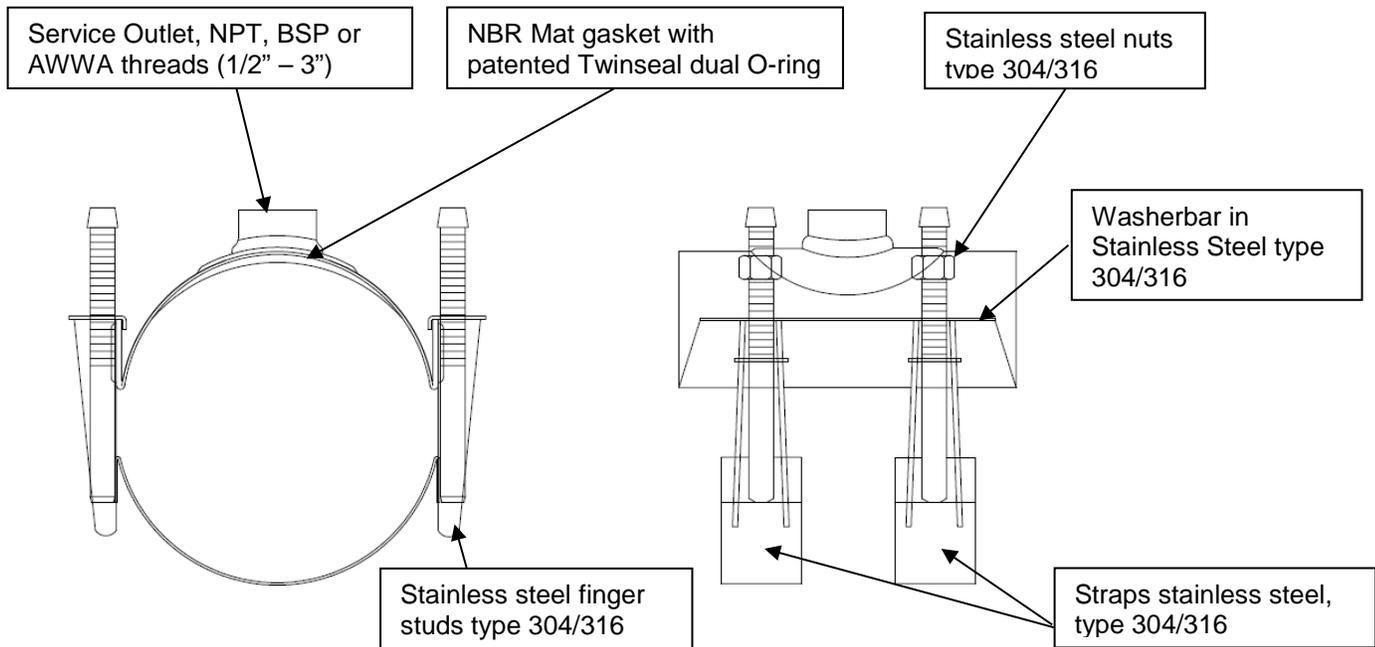


Features and Benefits

1. Materials do not compromise the integrity of the pipeline.
2. Captive finger stud sub-assembly design makes installation easy and eliminates loose pieces in the field.
3. Due to stainless steel panel construction saddles can be manufactured to fit any pipe diameter.
4. Saddles are available with NPT, BSP or AWWA (CC) tapped outlets 1/2" - 3".
5. Patented NBR tapered end O-ring mat gasket design ensures a watertight seal to all classes of pipe.
6. Stainless steel finger stud sub-assembly fitted with stainless steel washerbar to support nuts, and special Delrin washers for extra lubrication.
7. Wide range capability.



| 3422 AS | | | | |
|-----------|-----|---------------|-----------|------------------|
| Pipe Size | | Pipe OD Range | | Strap width |
| in. | mm. | in. | mm. | in |
| 4 | 100 | 4.35 - 5.65 | 111 - 144 | 2" for all sizes |
| 5 | 125 | 5.40 - 6.40 | 137 - 163 | |
| 6 | 150 | 6.45 - 7.75 | 164 - 197 | |
| 8 | 200 | 8.50 - 9.80 | 216 - 249 | |
| 10A | 250 | 10.25 - 11.55 | 260 - 292 | |
| 10B | 250 | 10.95 - 12.35 | 278 - 314 | |
| 12A | 300 | 12.30 - 13.60 | 312 - 345 | |
| 12B | 300 | 13.14 - 14.44 | 334 - 367 | |
| 14A | 350 | 14.00 - 15.30 | 356 - 389 | |
| 14B | 350 | 15.40 - 16.70 | 391 - 424 | |
| 16A | 400 | 16.20 - 17.50 | 412 - 445 | |
| 16B | 400 | 17.90 - 19.20 | 455 - 488 | |
| 18 | 450 | 19.20 - 20.40 | 488 - 518 | |
| 20 | 500 | 21.50 - 22.80 | 546 - 579 | |
| 24 | 600 | 25.70 - 27.00 | 653 - 686 | |



Scope

The intent of the specification is to receive a 4” – 24” diameter stainless steel saddle. The saddle furnished shall be equivalent to model 3422AS as manufactured by PowerSeal Pipeline Products Corporation.

Design and Material Specification

The stainless steel saddle shall meet or exceed all material specifications as listed below:

1. The exterior band of the saddle shall be Type 304/316 (18-8) stainless steel.
2. The saddle shall have an O-ring mat gasket with tapered ends permanently attached to the panel at the factory.
 The O-ring mat gasket shall be our patented design in NBR. It shall be free from porous areas, foreign material, and visible defects, all made from 100% new rubber. The NBR resists temperatures of -25 to +248°F.
3. Finger stud sub-assembly shall be permanently attached by way of welding during manufacture at the factory. The weld shall be fully passivated.
4. The stainless steel female outlet shall be permanently attached to the saddle via a fully passivated weld during manufacture at the factory.
5. There shall be no paper or plastic adhesive labels attached to the saddle, any information appearing on the saddle shall be stenciled.
6. Fully complies with AWWA C800 and NSF 61.

| Material Specifications | | |
|-------------------------|--------------------------|------------|
| Part Name | Material | Mat. specs |
| Panel | Stainless Steel type 304 | ASTM A240 |
| Base Plates | Stainless Steel type 304 | ASTM A240 |
| Bolts | Stainless Steel type 304 | ASTM A193 |
| Nuts | Stainless Steel type 304 | ASTM A194 |
| Twineseal Matt | NBR | ASTM D2000 |
| Washerbar | Stainless Steel type 304 | ASTM A240 |
| Friction Washer | Delrin Plastic | MIL-A50424 |

